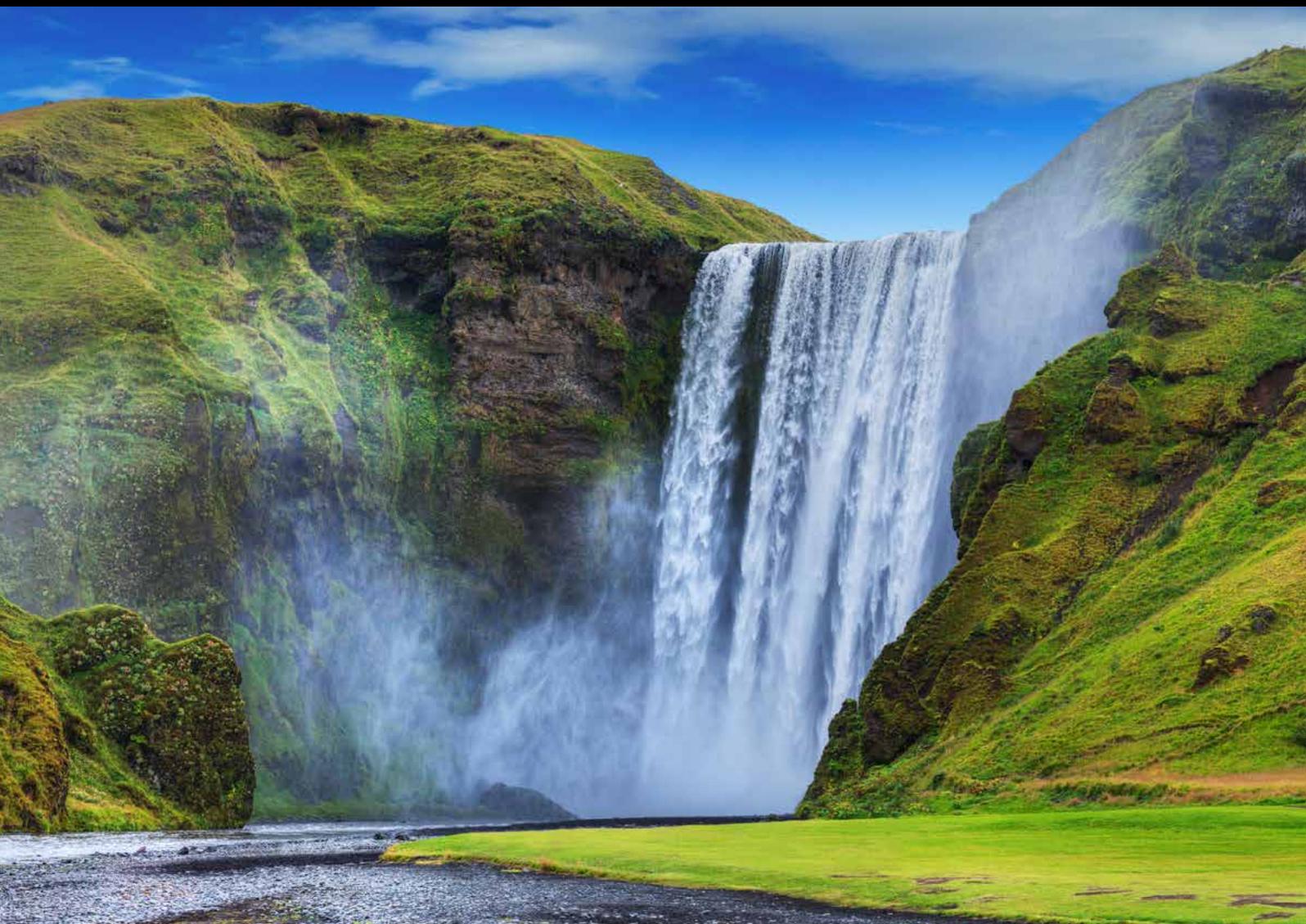


Systems for cleaning industrial liquids



Rösler process solutions, working in perfect harmony



Rösler offers proven and effective all-in-one, complete solutions for the cleaning of industrial liquids. By conducting extensive production trials we always find the optimum solution for the specific requirements of our customers. This includes the determination of the best cleaning technology and also covers the selection of optimum peripheral equipment. We know from experience that only all-in-one solutions produce the results that meet the customer needs. This philosophy has been proven many times over and is reflected in our manufacturing depth that is unmatched in the industry. This is the reason why, with our innovative equipment technologies and high quality standards, Rösler has been able to establish itself as the global market leader.

We support our customers in more than 60 countries with a network of sales and manufacturing branches along with international distributors and sales representatives.



Rösler is the only supplier in its field that maintains numerous test centers around the globe which are equipped with the latest equipment technology and where we develop process solutions under actual production conditions. This prevents not only long travelling distances and high transportation costs for our customers, but also ensures easy access to our process specialists and state-of-the-art equipment resulting in optimum process and equipment solutions.

For our customer this translates into:

- ▶ Process solutions that are environmentally friendly and protect our natural resources
- ▶ Savings in consumption of fresh water and production materials
- ▶ Longer bath uptimes
- ▶ Cost reduction
- ▶ Compliance with environmental legal standards
- ▶ Improved part qualities
- ▶ No requirement for auxiliary filter materials



Global network of test labs

Test labs for mass finishing and shot blasting at the Rösler headquarters in Untermerzbach:

- ▶ More than 95 mass finishing and shot blast machines.
- ▶ About 2,700 m² (27,000 sqft) workspace

Our teams in USA, Great Britain, France, Netherlands, Belgium, Spain, Turkey, Romania, Italy, Austria, Switzerland, Russia, Brazil, Serbia and India provide similar test lab services.

Complete solutions

Besides demanding high quality, environmentally safe and efficient products, our customers also prefer to purchase all process components from one single source. That is why we offer not merely the processing equipment but the complete package with perfectly matched consumables. This guarantees the best finishing results and absolute process safety. Our global service teams take care of the delivery and the installation for you. Qualified engineers train our customers right at their location. And, of course, our after-sales service members will answer all of your questions. Quick supply of all spare parts and professional consultation by our experienced process specialists ensure that your finishing processes are always running smoothly.

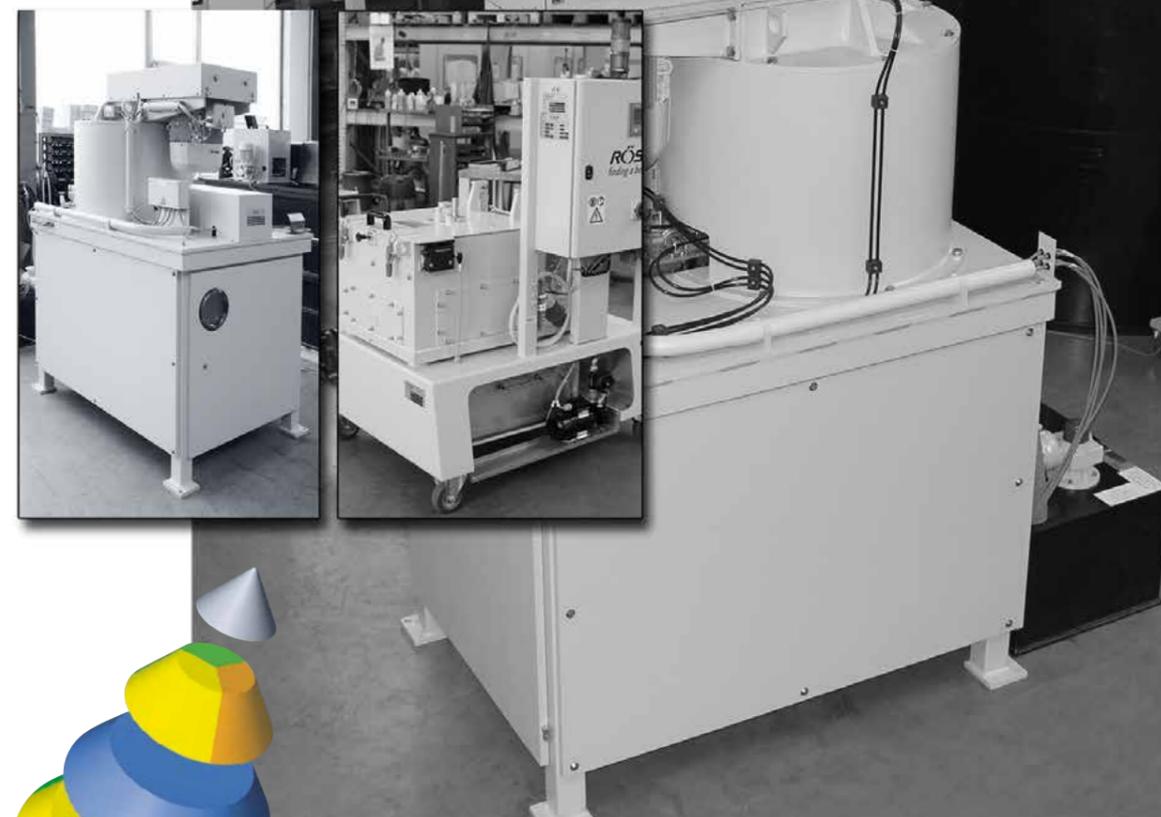
Rösler Academy

Knowledge transfer in the fields of mass finishing and shot blasting from a single source

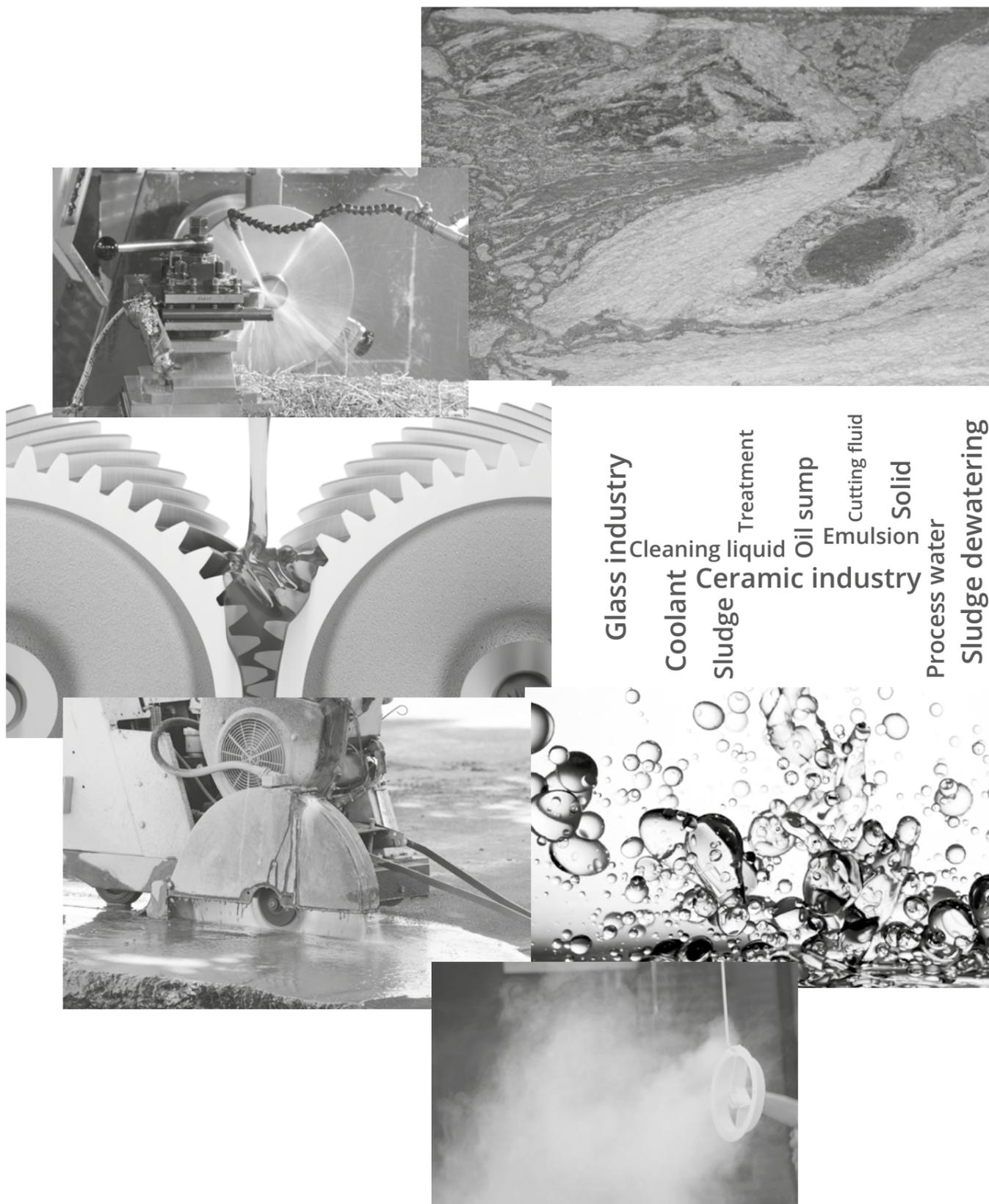
As the only supplier in the world that offers both mass finishing and shot blasting, we are committed to passing our knowledge and knowhow to our customers through seminars covering a wide range of surface finishing subjects. Gain in depth knowledge of how mass finishing works, how blast media passes through a shot blast machine, and how you can increase your efficiency and productivity with optimum control and testing methods for cleaning and recycling your process water. You can find a complete list of our training seminars for mass finishing and shot blasting using the following link: www.rosler-academy.com.



DIN EN ISO 9001 and 50001



Fields of application / Cleaning of different kinds of liquids



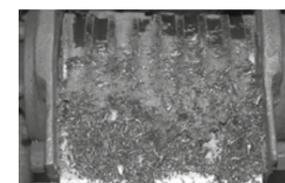
Glass industry
 Treatment
 Cleaning liquid
 Oil sump
 Emulsion
 Cutting fluid
 Solid
 Coolant
 Ceramic industry
 Sludge
 Process water
 Sludge dewatering

Overview



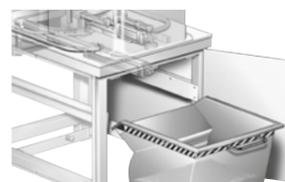
Effective separation of solids from liquids

6



Peripheral equipment

10



Automatic centrifuges

7



After-Sales-Service

11



Semi-automatic centrifuges

8 - 9

Saving water and protecting the environment!

„All of us share ecological responsibility“

The Rösler Company has been guided by this golden rule throughout its history. Our centrifugal force filtering equipment help protect the environment.



Process water treatment continues to grow in importance.

Become a role model...

...clean your liquids and at the same time reduce your water consumption.

Effective separation of solids from liquids

The technologies utilized for treating process water like coolants, sludge from painting operations and other industrial liquids must not only guarantee an excellent cleaning effect but they must also be economical. With its sturdy and sophisticated centrifuge technology Rösler offers a wide range of cleaning solutions which include numerous technical features which excel with their outstanding cost efficiency.

Any technology for cleaning and recycling of process liquids must overcome significant technical, ecological and economic challenges to meet the prevailing cleanliness standards. The powerful centrifugal filters from Rösler, available with 2- or 3-phase separation, are usable for a wide range of different cleaning tasks and can easily be adapted to specific applications. In the semi-automatic RZ 120 M systems the sludge is manually removed from the rotary drum, whereas the RZ 150 A series features fully automatic sludge removal.

That's how it works

In some applications the process liquid from the production machine(s) flows directly to the centrifuge, whereas other applications require a pump (lifting) station for transporting the water to the centrifuge. Coarse, solid contaminants are caught by a pre-filter at the inlet of the collection tank. The premature settling of the suspended solids at the bottom of the collection tank is prevented by an integrated electrical stirring device. A feed pump transports the process liquids polluted with solid particles and/or oil continuously into the rotating drum of the centrifuge. The high rotary drum speed of up to 3,000 RPM produces a centrifugal force that is strong enough to separate very small and light weight solid particles from the liquid phase and deposit them on the drum wall in the form of solid sludge with a residual water content of as low as 20%. Additional filters or cleaning agents are not necessary to meet the specified cleanliness requirements. The liquid now free of solids is caught by a collecting tube placed in the rotary drum and usually transported to a clear water tank. The semi-automatic RZ 120 M series is equipped with a flexible drum basket which allows easy removal of the sludge. The fully automatic centrifuges are equipped with a knife that "peels" the sludge from the inner drum wall and drops it into a container below the drum. Depending on the type of operation one single centrifugal force cleaning system can serve multiple production units, for example several mass finishing machines.

Fully automatic centrifuges

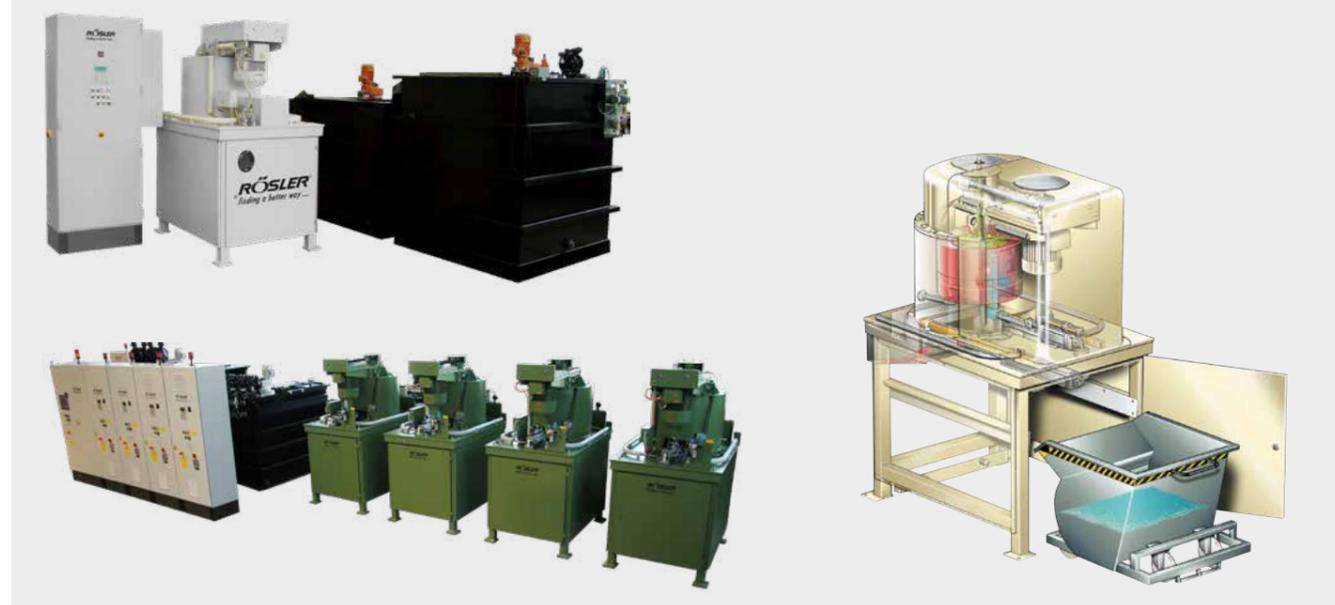
To ensure a high separation performance as well as a high reliability and uptime this centrifuge type including all its key components: electric motor, pumps, valves, rotary drum and peeling knife is characterized by its particularly sturdy design. This also includes the maintenance-friendly indirect drive of the rotary drum with special V-belt as opposed to direct drive systems which are prone to premature bearing failures. The rotating drum, with a load capacity of 30 kg (66 lbs.), is made from aluminum or stainless steel. Especially with reactive liquids the latter prevents corrosion and damage to the drum.

Depending on the specified cleanliness requirements and physical limits regarding size and weight of the particles in the liquid, the cleaning rate of the Rösler automatic centrifuges can reach 150 l/min (25 gal/min). The extremely high centrifugal force of up to 2,000 g separates solid particles > 2.0 µm from the liquid phase and deposits them on the inner drum wall as stable sludge. For example, the centrifugal filtering technology contributes to a significantly longer uptime of lubricating coolants, before they must be exchanged. Removal of the fine solid particles greatly reduces the risk of microbiological contamination. The liquid, cleaned by the centrifugal force in the drum, is picked up by a collecting tube and, depending on the application, is re-used or disposed of as waste.

Designed for heavy duty operation and easy maintenance

For the automatic sludge discharge from the rotary drum the Rösler engineers developed an innovative technical solution: Whereas in conventional centrifuges the peeling knife, powered by a geared motor, is continuously rotating with the rotary drum, the peeling knife in the Rösler centrifuges is stationary. With a linear guide the knife moves towards the inner wall of the slowly rotating drum and peels out the sludge without placing any load on the drum bearings. After completion of the peeling cycle the inside of the drum undergoes an intensive, automatic rinse step to remove any residual sludge, which during subsequent cleaning cycles could cause imbalances resulting in premature wear of the bearings. Standard equipment in all centrifuges includes an imbalance control.

RZ 150 A with standard automatic sludge discharge



Semi-automatic centrifuges

The semi-automatic centrifuges offer excellent cleaning results and their compact, space saving design also allows easy placement close to the processing machine(s). All components, including the centrifuge, the control panel, the process water and clear water tank are pre-assembled, allowing quick on site installation. Centerpiece of the cleaning system is the centrifugal unit designed and built by Rösler. Its robust design allows the treatment of especially aggressive liquids in a wide range of pH values.

With this centrifuge type the collecting tube catching the cleaned liquid in the rotary drum can transfer the liquid either to an adjacent clean water tank or directly to the processing machines in the immediate vicinity. For special applications with aggressive liquids the Rösler centrifuges can be supplied as stainless steel (S304/S316) versions. For use at multiple locations the semi-automatic centrifuges are also available with movable base frame. This allows the cleaning of contaminated industrial liquids from machines at different locations without requiring expensive logistics.



RZ 120 M



RZ 120 M-K



RZ 120 M-V

2-phase centrifuges RZ 60 M / RZ 120 M

RZ 60 M



Max. throughput (l/min)	max. 60
Capacity sludge basket (dm³)	1,8
Temperature resistance (° C)	70
G-rating (g)	1.800
Motor power (kW)	1,5
Speed (RPM)	4.100

RZ 120 M



Max. throughput (l/min)	max. 120
Capacity sludge basket (dm³)	7,5 - 10
Temperature resistance (° C)	70
G-rating (g)	1.800
Motor power (kW)	5
Speed (RPM)	2.860

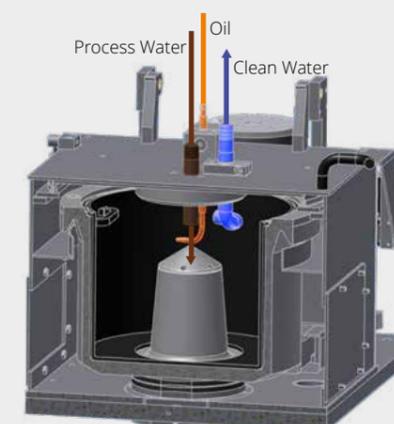
3-phase centrifuge RZ 120 M-3 PH

The 3-phase centrifuges allow the separation of solid particles and through a second collecting tube they can also separate oil from the process liquid. This is defined as a liquid/liquid/solid separation process. The industrial liquid containing oil and solid particles is fed into the centrifuge at a constant flow rate. Because of the different densities of the 3 "phases" the centrifugal force separates the solids and also the oil from the water. The two separated liquids are caught by two dedicated collecting tubes. The oil is transferred to a special oil tank from where it can be removed periodically and disposed off as waste. The solid sludge is deposited on the inner wall of the sludge basket and is simply removed by emptying the sludge basket at certain time intervals.

RZ 120 M-PT for 3-phase separation including process water tank made from steel

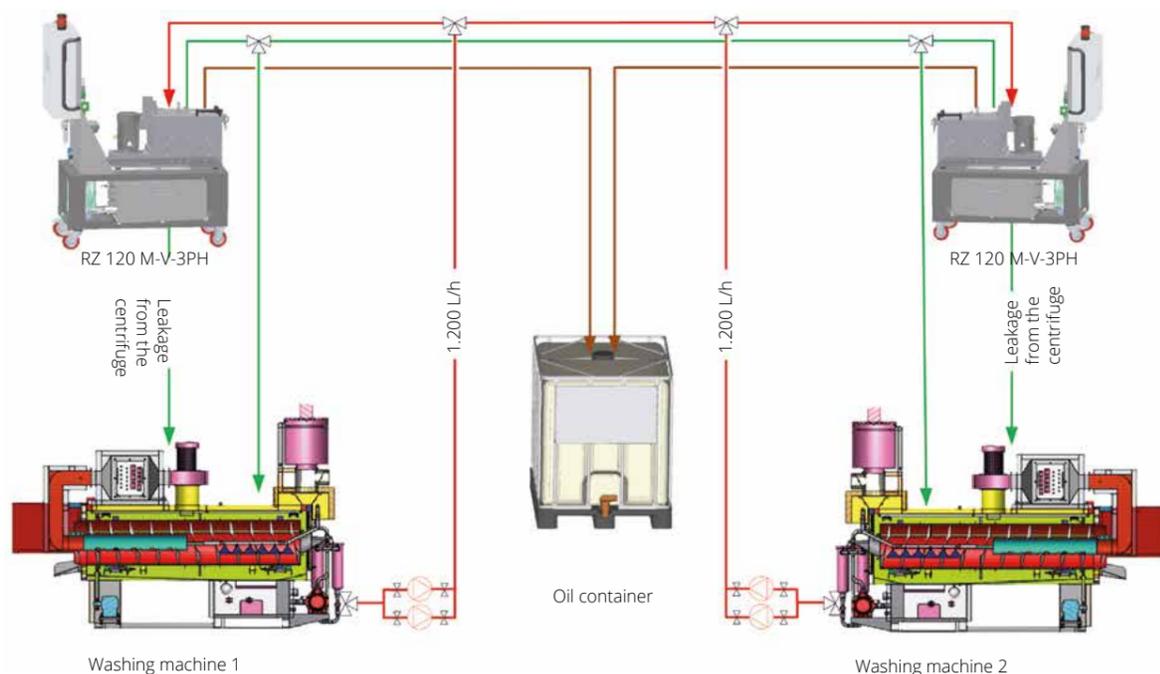


RZ 120 M-V-3PH



Cross-section of a 3-phase centrifuge

Flow chart-example 3-phase cleaning



Peripheral equipment

Different process water tanks



Process water tanks made of polyethylene, polypropylene or steel/stainless steel - available in many volumes.

Pre-separation of coarse solid particles

- ▶ Magnet separator or trough scraper
- ▶ Belt or drum filter

Cooling of the liquid

Cooling units adapted to the liquid throughput guarantee a stable cleaning process.

After-Sales-Service

With our wide range of technical resources we can provide competent and professional support regarding all your process water treatment problems and questions:



24/7 all-round, one stop technical support!

- ▶ Experienced and highly qualified team of process engineers
- ▶ Support with any process problems and questions
- ▶ Numerous test centers around the world
- ▶ Global network of branches with chemical laboratories for analyzing process liquids
- ▶ 24 hour hot line – round the clock problem solving capability
- ▶ Timely wear and spare parts service
- ▶ Tailor made maintenance contracts
- ▶ Training programs for operators and maintenance personnel
- ▶ Technical upgrades and/or relocation of existing equipment
- ▶ Support in ensuring compliance with legal requirements
- ▶ In Germany: Protective earth conductor tests (in line with EN 60204-1 / VDE 0113)
- ▶ In Germany: Periodical controls of production materials in line with Betr.Sich.V. (formerly „UVV controls“)



Maintenance and repair service

Our qualified service team stands ready to serve you at any time, be it for an emergency, a repair or a planned maintenance.

With our short response times and well equipped service vehicles we can quickly repair and maintain your equipment on site.



Germany

RÖSLER Oberflächentechnik GmbH

Werk Memmelsdorf
Vorstadt 1
D-96190 Untermmerzloch
Tel.: +49 9533 / 924-0
Fax: +49 9533 / 924-300
info@rosler.com

RÖSLER Oberflächentechnik GmbH

Werk Hausen
Hausen 1
D-96231 Bad Staffelstein
Tel.: +49 9533 / 924-0
Fax: +49 9533 / 924-300
info@rosler.com

USA

RÖSLER Metal Finishing USA, L.L.C.

1551 Denso Road
USA-Battle Creek
MI 49037
Tel.: +1 269 / 4413000
Fax: +1 269 / 4413001
rosler-us@rosler.com

France

RÖSLER France

Z.I. de la Fontaine d'Azon
CS 50513 - St. Clément
F-89105 Sens Cedex
Tel.: +33 3 / 86647979
Fax: +33 3 / 86655194
rosler-fr@rosler.com

Italy

RÖSLER Italiana S.r.l.

Via Elio Vittorini 10/12
I-20863 Concorezzo (MB)
Tel.: +39 039 / 611521
Fax: +39 039 / 6115232
rosler-it@rosler.com

Switzerland

RÖSLER Schweiz AG

Staffelbachstraße 189
Postfach 81
CH-5054 Kirchleerau
Tel.: +41 62 / 7385500
Fax: +41 62 / 7385580
rosler-ch@rosler.com

Spain

RÖSLER International GmbH & Co. KG

Sucursal en España
Polg. Ind. Cova Solera C/Roma, 7
E-08191 Rubí (Barcelona)
Tel.: +34 93 / 5885585
Fax: +34 93 / 5883209
rosler-es@rosler.com

Netherlands

RÖSLER Benelux B.V.

Reggestraat 18
NL-5347 JG Oss
Postbus 829
NL-5340 AV Oss
Tel.: +31 412 / 646600
Fax: +31 412 / 646046
rosler-nl@rosler.com

Belgium

RÖSLER Benelux B.V.

Avenue de Ramelot 6
Zoning Industriel
B-1480 Tubize (Saintes)
Tel.: +32 2 / 3610200
Fax: +32 2 / 3612831
rosler-be@rosler.com

Austria

RÖSLER Oberflächentechnik GmbH

Hetmanekgasse 15
A-1230 Wien
Tel.: +43 1 / 6985180-0
Fax: +43 1 / 6985182
rosler-at@rosler.com

Romania

RÖSLER Romania SRL

Str. Avram Iancu 39-43
RO-075100 Otopeni/ILFOV
Tel.: +40 21 / 352 4416
Fax: +40 21 / 352 4935
rosler-ro@rosler.com

Serbia

RÖSLER D.o.o

Dr Ivana Ribara 32
SRB-11070 Novi Beograd
Tel.: +381 11 3184407
rosler-rs@rosler.com

Great Britain

RÖSLER UK

Unity Grove, School Lane
Knowsley Business Park
GB-Prescot, Merseyside L34 9GT
Tel.: +44 151 / 4820444
Fax: +44 151 / 4824400
rosler-uk@rosler.com

Russia

RÖSLER Russland

Borovaya Str. 7, bldg. 4, office 107
111020 Moscow
Tel. / Fax: +7 495 / 247 55 80
rosler-ru@rosler.com

Brazil

RÖSLER Otec do Brasil LTDA

Estrada dos Galdinos 35
Jd. Barbacena
06700-000 - Cotia
São Paulo - Brasil
Tel.: +55 11 / 46123844
Fax: +55 11 / 46123845
info@rosler-otec.com.br

China

RÖSLER SURFACE-TECH (BEIJING) CO., LTD.

Beijing Office
Fu Hua Mansion, Office A-11-K
No. 8, Chao Yang Men North Avenue
Beijing 100027, P.R. China
Tel.: +86 10 / 6554 73 86
Fax: +86 10 / 6554 73 87
rosler-cn@rosler.com

India

RÖSLER SurfaceTech Pvt. Ltd.

Pune Factory No: A-29, Chakan MIDC-Phase 2
Pune-410501
Tel.: +91 2135 / 690202

Bangalore Office No: 9, Main Road. RT Nagar
Bangalore-560032

Tel.: +91 80 / 23534445
Fax: +91 80 / 23339165
info@rosler.net.in

► and more than 150 representations worldwide

