

IMPORTMETAL

TOOLING SOLUTIONS

SISTEMAS DE AMARRE
DE ALTA PRECISIÓN

DC



CONOS

BT30/40/50



CARACTERÍSTICAS

- Sistema idóneo para máquinas de **alta velocidad** (hasta 40000 rpm).
- **Concentricidad** por debajo de 0.05 mm.
- Alta **rigidez y estabilidad** en trabajos con mucho voladizo (Lmax 300 mm), gracias al **amarre interno** de las pinzas especiales DC.

REF:	L	L1	D	θ	Fig	Pinza	Max rpm
BT30-DC6-60	60	26	13	3°	1	DC6	30,000
DC6-90	90	50	13	3°	1	DC6	30,000
DC12-70	70	45	34	--	2	DC12	30,000
BT40-DC6-60	60	26	13	3°	1	DC6	30,000
DC6-90	90	45	13	3°	1	DC6	30,000
DC6-120	120	60	13	3°	1	DC6	30,000
DC6-150	150	76	13	3°	1	DC6	30,000
DC8-90	90	53	22	3°	1	DC8	30,000
DC8-120	120	65	22	3°	1	DC8	30,000
DC10-90	90	51	28	--	2	DC10	30,000
DC10-120	120	60	28	--	1	DC10	30,000
DC12-70	70	35	34	--	2	DC12	30,000
DC12-90	90	55	34	--	2	DC12	30,000
DC12-120	120	85	34	--	2	DC12	30,000
DC12-150	150	90	34	--	2	DC12	30,000
BT50-DC10-110	110	57	28	--	1	DC10	20,000
DC10-150	150	75	28	--	1	DC10	20,000
DC12-110	110	57	34	--	2	DC12	20,000
DC12-150	150	80	34	--	1	DC12	20,000

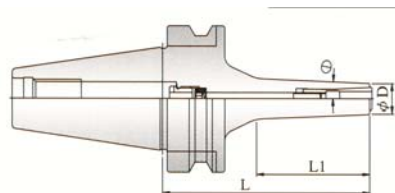


Fig.1

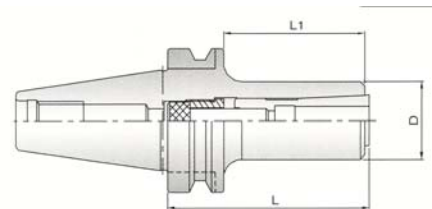


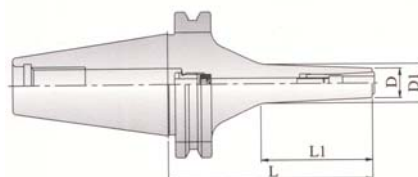
Fig.2

CONOS

DIN 69871 CAT 30/40/50



REF:	L	L1	D	D1	Pinzas	Max. rpm
SK30 - DC60 - 60	60	25	13	...	DC6	30,000
SK40 - DC60 - 60	60	25	13	16	DC6	20,000
SK40 - DC60 - 90	90	48	13	18	DC10	20,000
SK50 - DC10 - 110	110	90	28	...	DC12	15,000
SK50 - DC12 - 110	110	90	34	...	DC12	15,000

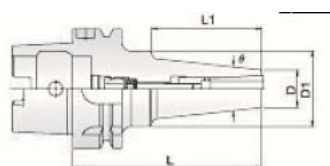


HSK



REF:	Rango Amarre	L	L1	D	θ	Max rpm
HSK 40E DC6-70	2 ~ 6	70	50	12.5	6°	40,000
DC8-80	3 ~ 8	80	60	20	6°	40,000
HSK 50E DC6-75	2 ~ 6	75	49	12.5	6°	40,000
DC8-80	3 ~ 8	80	54	20	6°	30,000
DC10-95	3 ~ 10	95	69	28	6°	30,000

REF:	Rango Amarre	L	L1	D	D1	θ	Max rpm
HSK63A-DC6-75	2~6	75	34	13	--	6°	30,000
DC6-95	2~6	95	45	13	46	6°	30,000
DC6-120	2~6	120	53	13	48	6°	30,000
DC8-100	3~8	100	58	22	48	6°	30,000
DC10-110	3~10	110	55	28	48	--	30,000
DC12-120	3~12	120	55	34	50	--	30,000



Mangos Cilíndricos

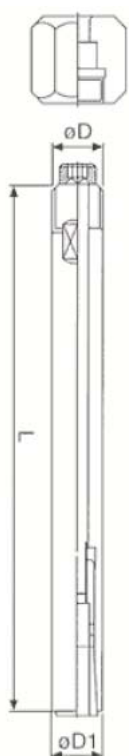


Fig.1

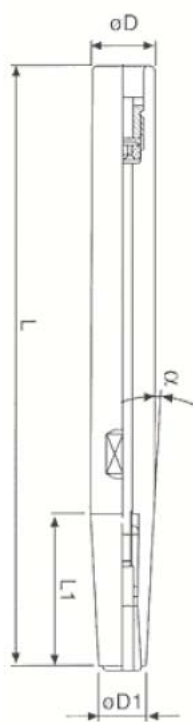


Fig.2

REF:	Fig	d	L	L1	D	D1	θ	Pinzas
ST08-DC4-80	1	2 ~ 4	80	16.5	8	8.6	--	DC4
ST12-DC4-120	2		120	38	12	8.6	3°	
ST12-DC6-120	1	2 ~ 6	120	--	12	12	--	DC6
ST16-DC6-150	2		150	38	16	12	3°	
ST20-DC6-200	2		200	76	20	12	3°	
ST25-DC6-250	2		250	124	25	12	3°	
ST20-DC8-150	2	3 ~ 8	150	28	20	19	2°	DC8
ST20-DC8-200	2		200	28	20	19	2°	
ST25-DC10-150	2	3 ~ 10	150	28	25	24	2°	DC10
ST25-DC10-200	2		200	28	25	24	2°	
ST25-DC10-250	2		250	28	25	24	2°	
ST32-DC12-200	2	3 ~ 12	200	57	32	30	2°	DC12
ST32-DC12-250	2		250	57	32	30	2°	
ST32-DC12-300	2		300	57	32	30	2°	

Sets (Mangos cilíndricos + Pinzas)



Fig. 1

DC4

REF:	Fig.	Mango	Pinza
SST08-DC4-80	1	ST08-DC4-80	DC4-2E x 1pc DC4-3E x 1pc DC4-4E x 1pc
SST12-DC4-120	1	ST12-DC4-120	
SST0812-DC4	2	ST08-DC4-80	
		ST12-DC4-120	

DC6

REF:	Fig.	Mango	Pinza
SST12-DC6-120	1	ST12-DC6-120	DC6-3E x 1pc DC6-4E x 1pc DC6-6E x 1pc
SST16-DC6-150	1	ST16-DC6-150	
SST20-DC6-200	1	ST20-DC6-200	
SST25-DC6-250	1	ST25-DC6-250	
SST1216-DC6	2	ST12-DC6-120	
		ST16-DC6-150	
SST2025-DC6	2	ST20-DC6-200	
		ST25-DC6-250	

DC8

REF:		Fig.	Mango	Pinza
SST20-DC8-150	1		ST20-DC8-150	DC8-3E x 1pc DC8-4E x 1pc DC8-6E x 1pc DC8-8E x 1pc
SST20-DC8-200	1		ST20-DC8-200	

DC10

REF:		Fig.	Mango	Pinza
SST25-DC10-150	1	ST25-DC10-150	DC10-3E x 1pc DC10-4E x 1pc DC10-6E x 1pc DC10-8E x 1pc DC10-10E x 1pc	
SST25-DC10-200	1	ST25-DC10-200		
SST25-DC10-250	1	ST25-DC10-250		

DC12

REF:		Fig.	Mango	Pinza
SST32-DC12-200	1		ST32-DC12-200	DC12-3E x 1pc DC12-4E x 1pc DC12-6E x 1pc DC12-8E x 1pc DC12-10E x 1pc DC12-12E x 1pc
SST32-DC12-250	1		ST32-DC12-250	
SST32-DC12-300	1		ST32-DC12-300	



Fig. 2

DC Sistemas de Amarre de Alta Precisión

Fresas

PINZAS DC



Pinzas DC4:

REF:	d
DC4 - 2E	2
DC4 - 3E	3
DC4 - 3.175E	3.175
DC4 - 4E	4

Pinzas DC8:

REF:	d
DC8 - 3E	3
DC8 - 4E	4
DC8 - 6E	6
DC8 - 8E	8

Pinzas DC12:

REF:	d
DC12 - 3E	3
DC12 - 4E	4
DC12 - 5E	5
DC12 - 6E	6
DC12 - 8E	8
DC12 - 10E	10
DC12 - 12E	12

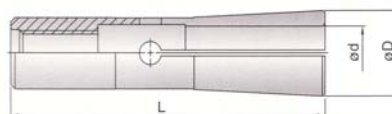
Pinzas DC6:

REF:	d
DC6 - 3E	3
DC6 - 3.175E	3.175
DC6 - 4E	4
DC6 - 6E	6
DC6 - 6.35E	6.35

Pinzas DC10:

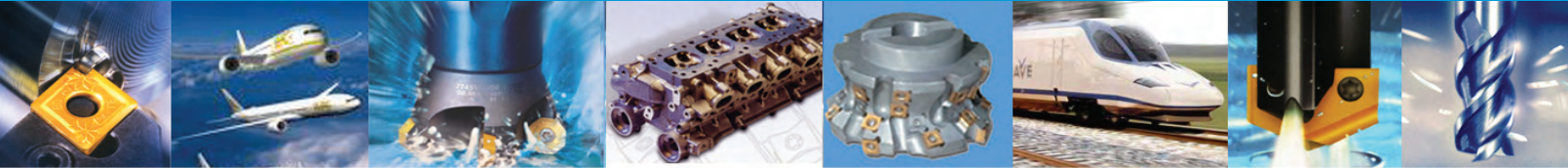
REF:	d
DC10 - 3E	3
DC10 - 4E	4
DC10 - 6E	6
DC10 - 8E	8
DC10 - 10E	10

	L	ØD
DC-4	31	7
DC-6	36	9.6
DC-8	45	15
DC-10	52	19.1
DC-12	60	22



SETS:

REF:	ØD	CANTIDAD
SDC10E - 5	3, 4, 6, 8, 10,	5 pcs
REF:	ØD	CANTIDAD
SDC12E - 6	3, 4, 6, 8, 10, 12	6 pcs



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**Murias 15
28947 Fuenlabrada
Madrid**

**Tlf.: 91 642 22 48
Fax: 91 642 29 96**

